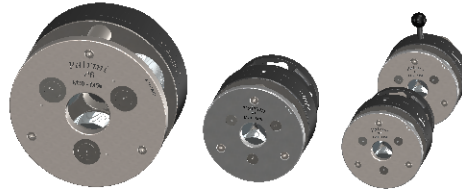




# Patrini

Thread Rolling Equipment

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## Standard Thread Roll Production Program - ISO 965

Rolling Head Designation R & NR Types				
PFR	P4RF	P5R	P5RF	P6R
14-16 x 1.5	16-18 x 1.0	18-20 x 1.5	24-27 x 1.5	30-33 x 3.0
14-16 x 2.0	18-20 x 1.0	18-20 x 2.0	24-27 x 2.0	30-33 x 3.5
18-20 x 1.5	18-20 x 1.5	18-20 x 2.5	27-30 x 1.5	36-39 x 4.0
18-20 x 2.5	20-22 x 1.0	20-22 x 2.5	27-30 x 2.0	42-45 x 3.0
20-22 x 2.5	20-22 x 1.25	22-24 x 2.0	30-33 x 2.0	42-45 x 4.5
20-24 x 2.0	20-22 x 1.5	24-27 x 3.0	33-36 x 2.0	48-52 x 5.0
24-27 x 2.0	22-24 x 1.0	30-33 x 3.0	36-39 x 2.0	54-56 x 5.5
24-27 x 3.0	22-24 x 1.25	30-33 x 3.5		
27-30 x 3.0	22-24 x 1.5	33-36 x 4.0		
	24-27 x 1.0			
	24-27 x 1.25			
	24-27 x 1.5			
Non-standard sizes are also available - please enquire				

The material and processes used in the manufacture of our thread rolls is the result of many years of development. The outcome of this is that our roll life is greatly improved over the standard HSS product.